

DE

EN



Massivsauna

## WELLFUN CORNER

206 x 206 x 204 cm

Log board sauna WELLFUN CORNER

# Assembly instructions



## Log board sauna WELLFUN CORNER



- Dimension of the cabin: 204 x 204 x 202 cm
- incl. border edging: 206 x 206 x 204 cm
- Inside dimension: 196 x 196 x 198 cm
- Wall thickness: 40 mm

Dear customer,

Before starting to assemble the cabin, please check with the help of the parts list, if all elements have actually been supplied. If, in the unlikely event, any elements are missing inform your dealer up to 14 days after receipt of the cabin.

Please keep the delivery note, the bill and the assembly instructions carefully in case of later queries.

You need the following tools:

- 1 hammer and a wood block or a rubber mallet
- 1 cordless screwdriver with bits for phillips or torx
- 1 tape measure
- 1 drill Ø10mm; 1 drill Ø3mm
- 1 spirit level
- 1 pencil

We recommend an assistant for the assembling of the cabin. Furthermore we recommend to drill the holes before.

- ! The electrical connection may only be performed by a qualified electrician or similar qualified person.

Minor variations in dimensions are possible.  
Subject to technical modifications and misprints.

# Parts list WELLFUN CORNER

- 4 floor frames massive battens 4 x 9 cm  
(2 pcs. 204 cm; 2 pcs. 148 cm - 1 x 45°)
- 3 corner battens 90° 193 x 6 x 6 cm
- 2 corner battens 45° 193 x 6,4 x 6 cm with Hettich - fittings
- 8 side walls A/B 193 x 48 x 4 cm (1 with ventilation gap)
- 5 side walls 193 x 44 x 4 cm (1 for electricity with Hettich - fittings)
- 1 side wall 193 x 44 x 4 cm with Hettich - fittings
- 5 roof supporting battens massive battens 4 x 4 cm  
(1 pc. 193cm; 1 pc. 197 cm; 2 pcs. 141,6 cm - 1 x 45°; 1 pcs. 89,7 cm - 2 x 45°)
- 5 covering battens for roof elements 4 x 1,2 cm  
(1 pc. 196cm; 1 pc. 192 cm; 2 pcs. 141,2 cm - 1 x 22,5°; 1 pc. 83,3 cm - 2 x 22,5°)
- 2 roof elements 194 x 48 x 4 cm
- 1 roof element 194 x 49 x 4 cm
- 1 roof element inclined 186 x 49 x 4 cm
- 3 border edging battens massive battens 4 x 2 cm  
(2 pcs. 149,5 cm - 1 x 22,5°; 1 pc. 85,8 cm - 2 x 22,5°)
- 6 bench supporting battens massive battens 4 x 4 cm; (3 pcs. 58 cm; 2 pcs. 120 cm; 1 pcs.48.5 cm)
- 2 assembly battens for bench coverings 26 x 4 x 4 cm
- 2 benches 195 x 60 x 10 cm
- 1 bench 135 x 60 x 10 cm
- 1 bench covering 195 x 34 x 2 cm
- 2 back rests 190 x 28 x 2 cm
- 2 head rests 40 x 32 x 12 cm
- 1 door frame sill-free 202 x 72 x 4 cm  
incl. glass door 191,5 x 59 x 0,8 cm
- 1 set of hinge plates
- 1 inside light
- 1 lamp facing 52 x 24,5 x 3 cm
- 1 floor grating 70 x 50 cm
- 1 heater protective grille 3-part 57 x 47,7 x 75 cm
- 1 ventilation gate 52,5 x 14 x 1,2 cm
- 1 silikoncabel 300 cm - 5 x 2,5 mm<sup>2</sup>
- 1 silikoncabel 300 cm - 3 x 1,5 mm<sup>2</sup>
- 1 wooden batten 191 x 2,6 x 1,2 cm
- 1 assembly material set
- 1 assembly instructions

This parts list also serves as a sheet for complaints



fig. 1.1

screw 4 x 70 mm



fig. 1.2



screw 6 x 120 mm

fig. 1.3



fig. 1.4



fig. 1.5



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screw 4 x 70 mm



Electrical element  
(left or right of the glass door)



fig. 1.10



fig. 1.11



fig. 1.12

# Assembly instructions

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Remove the transport batten from the door frame

fig. 1.13



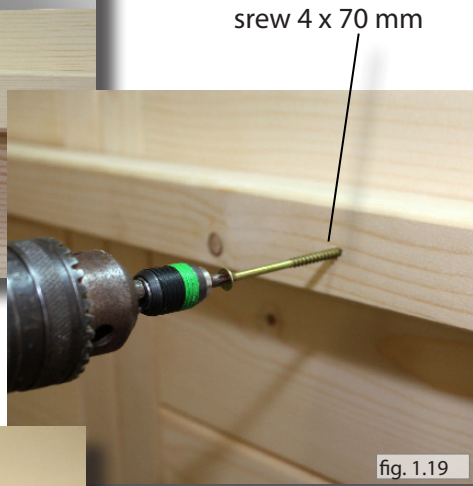
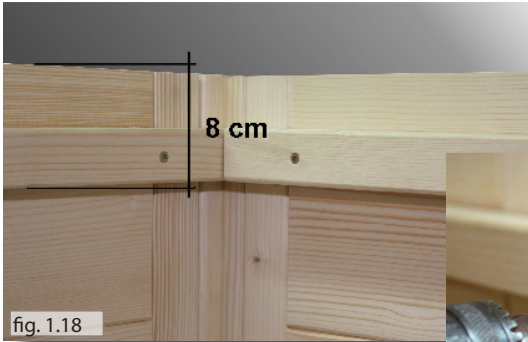
Abb 1.14



Abb 1.15



## Roof supporting battens – please start above the door



Bench supporting battens



fig..1.22

screw 5 x 70 mm

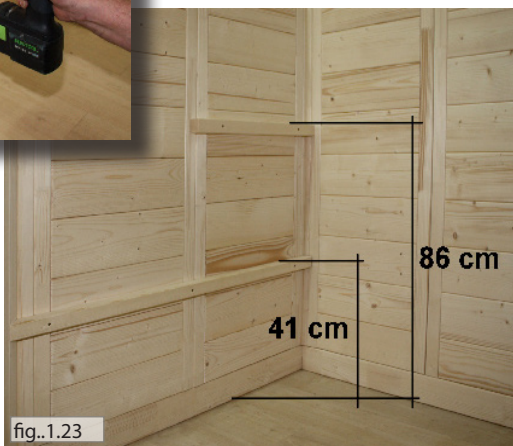


fig..1.23

86 cm

41 cm



fig. 1.24

4 pcs. screws 3 x 40 mm



fig. 1.25

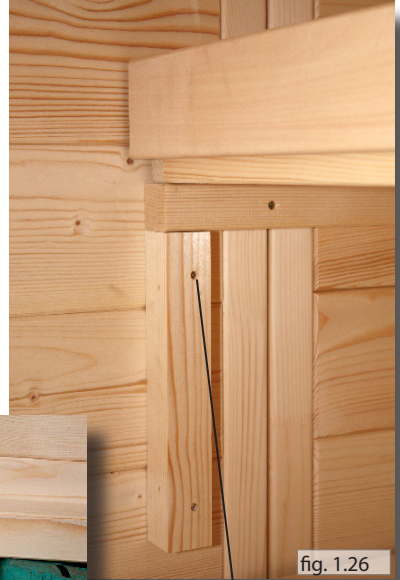


fig. 1.26



fig. 1.27

screw 4 x 60 mm

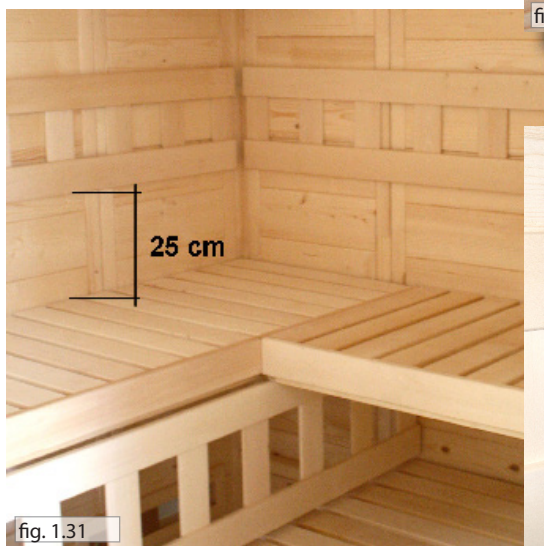
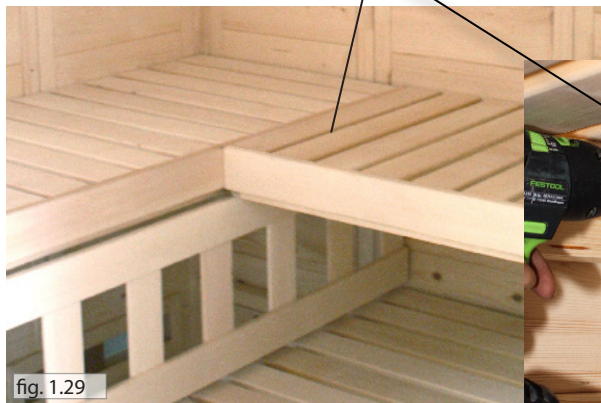


fig. 1.28

# Assembly instructions

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Screw the bench from the bottom - screw 4 x 70 mm



screw 3 x 40 mm







fig. 1.32



fig. 1.33



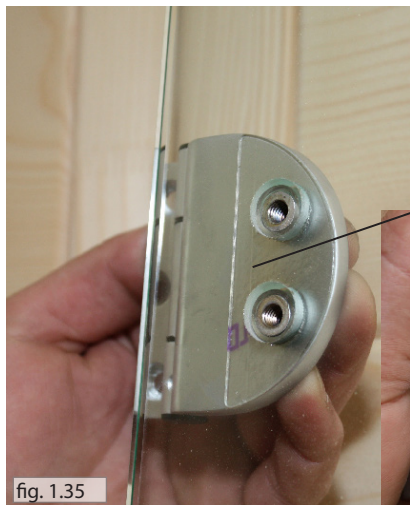
screw 3 x 40 mm

fig. 1.34

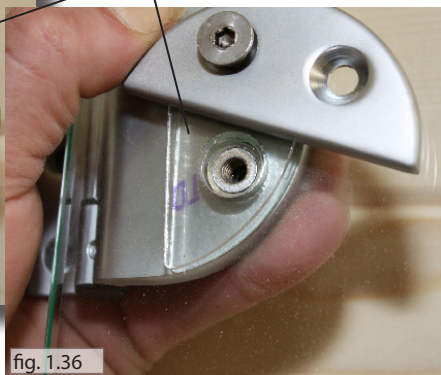


# Assembly instructions

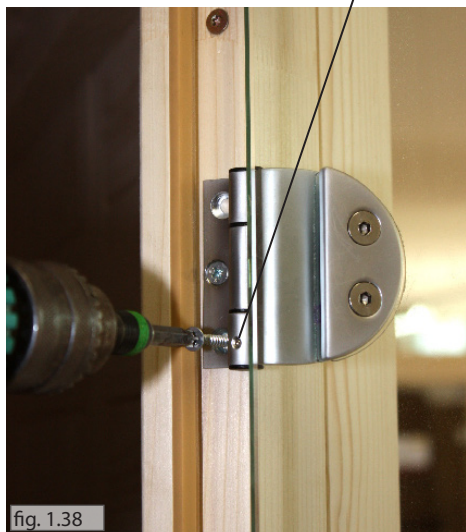
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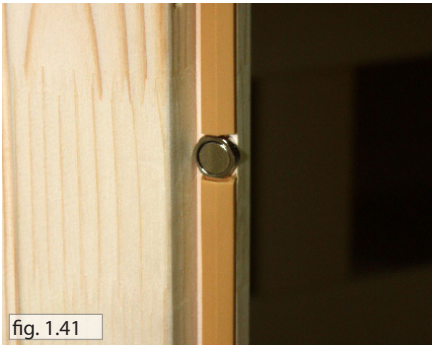
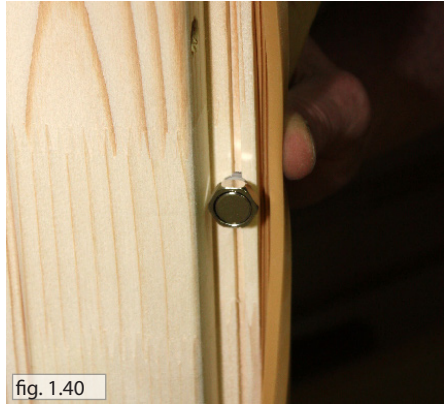
Silicone ring for hinge plates on both sides of the glass door



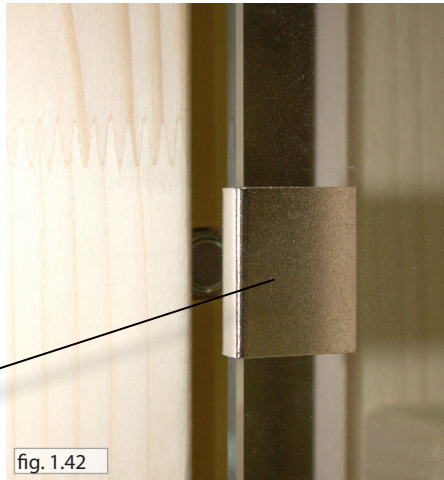
screw 4 x 30 mm

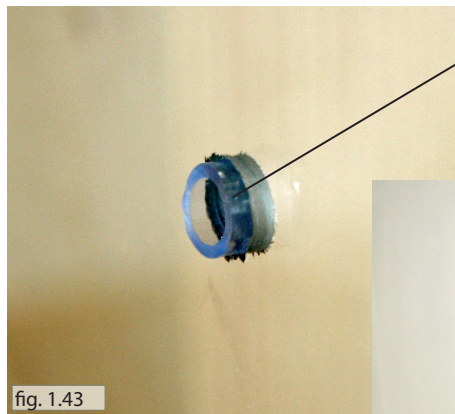


Door seal from the glass door



Put the sheet metal on the glass door





Ring of silicone for screw hole in the glass door

fig. 1.43



Inside

fig. 1.44

Assembly of the glass door on the left or on the right side

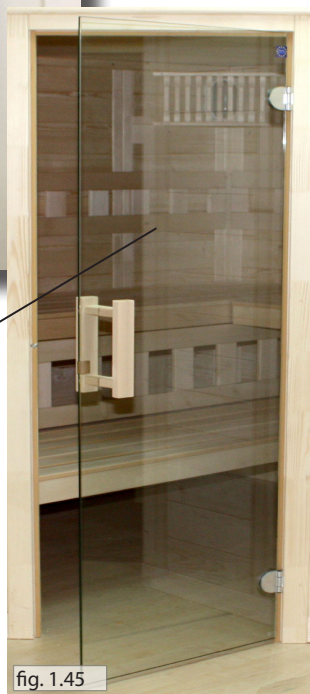


fig. 1.45



srew 3 x 40 mm



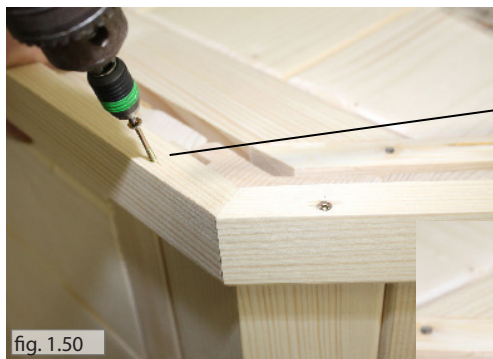
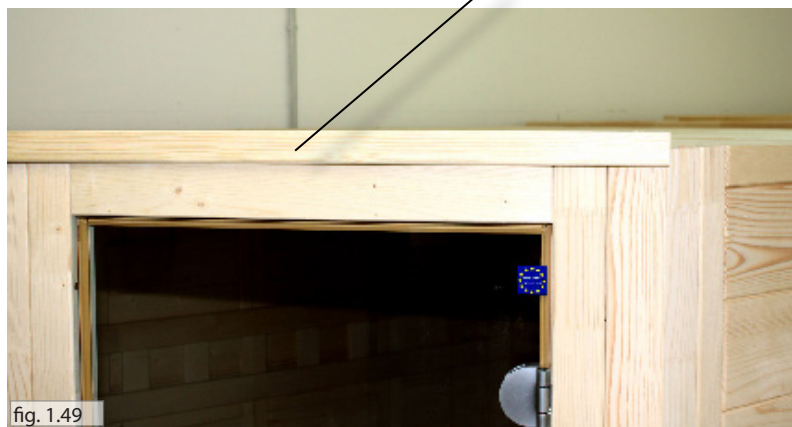
srew 3 x 40 mm



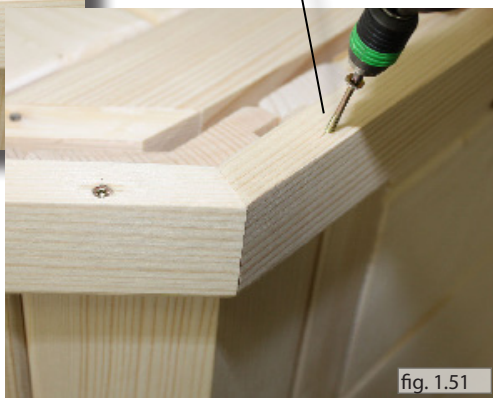
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Start with the frontal border edge above the door



screw 3 x 40 mm







Covering for the screw hole

fig. 1.52

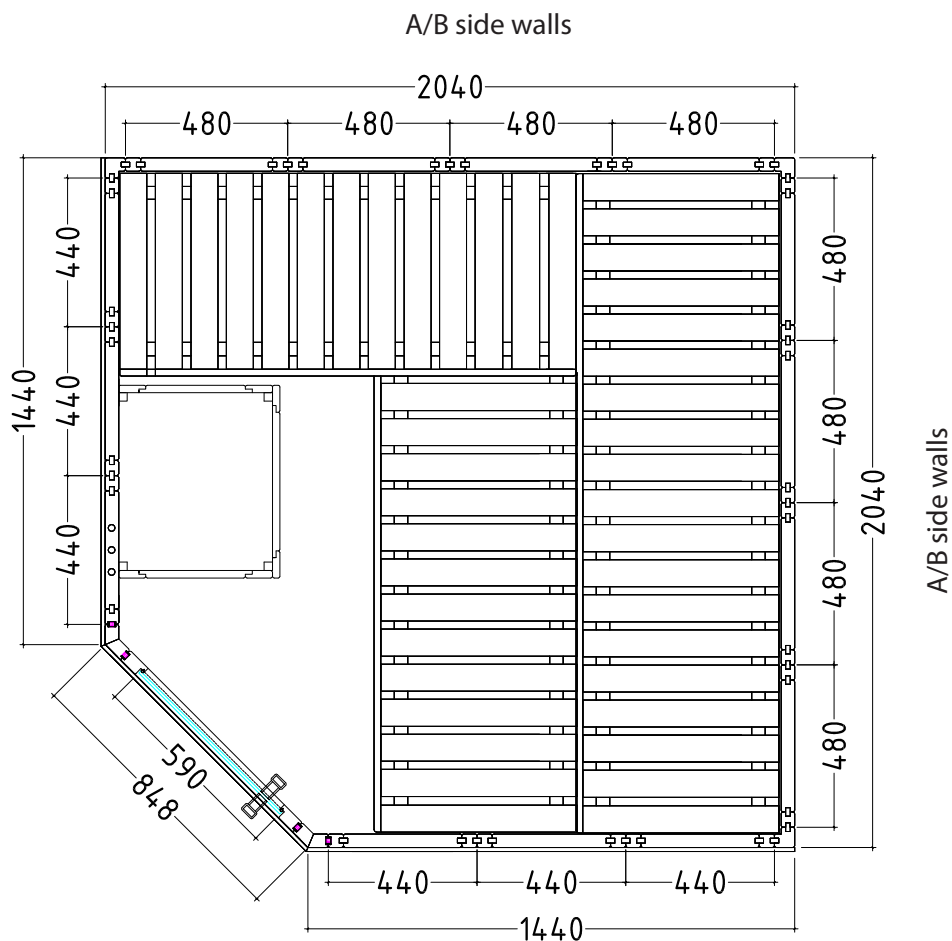


fig. 1.53

# Assembly instructions



## PLAN WELLFUN CORNER 206 x 206 x 204 cm



Assembly of the cabin left or right



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